



**HUAKE TESTING**

# CE-EMC TEST REPORT

Prepared for :

**XonTel Technology Trd. Co. W.L.L**

**Kuwait City, Qibla, Aladel Tower, F21, state of Kuwait**

**Product Name: AC Controller**

**Trade Mark: Xontel**

**Product Model (S): XT-2500AC**

**Date of Test: Apr. 08, 2024 – Apr. 11, 2024**

**Date of Report: Apr. 11, 2024**

**Report Number: HK2404081608-1ER**

Prepared By :

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# TEST REPORT VERIFICATION

Applicant : XonTel Technology Trd. Co. W.L.L  
 Address : Kuwait City, Qibla, Aladel Tower, F21, state of Kuwait  
 Manufacturer : XonTel Technology Trd. Co. W.L.L  
 Address : Kuwait City, Qibla, Aladel Tower, F21, state of Kuwait  
 Product Name : AC Controller  
 (A) Product Model : XT-2500AC  
 (B) Series Model : N/A  
 (C) Power Supply : AC100-240V, 50-60Hz

**Standards**..... EN 55032:2015 + A1:2020 + A11:2020  
 EN IEC 61000-3-2:2019 + A1:2021  
 EN 61000-3-3:2013 + A1:2019 + A2:2021  
 EN 55035:2017 + A11:2020

This device described above has been tested by HUAK, and the test results show that the equipment under test (EUT) is in compliance with the 2014/30/EU requirements. And it is applicable only to the tested sample identified in the report.

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Test Result..... **Pass**

Date of Test: Apr. 08, 2024 – Apr. 11, 2024

Prepared by: Kevin Pan  
 Project Engineer

Reviewed by: Sliver Wan  
 Project Supervisor

Approved by: Jason Zhou  
 Technical Director



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**\*\* Modified History \*\***

Revision	Description	Issued Data	Remark
Revision 1.0	Initial Test Report Release	2024/04/11	Jason Zhou



**1. TEST SUMMARY**

Test procedures according to the technical standards:

<b>EMC Emission</b>				
Standard	Test Item	Limit	Judgment	Remark
EN 55032	Conducted Emission (AC port)	Class B	PASS	
	Conducted Emission (Telecommunication port)	Class B	PASS	
	Radiated Emission	Class B	PASS	
EN IEC 61000-3-2	Harmonic Current Emission	Class A	N/A	
EN 61000-3-3	Voltage Fluctuations & Flicker	-----	PASS	
<b>EMC Immunity</b>				
Section EN 55035	Test Item	Performance Criteria	Judgment	Remark
EN 61000-4-2	Electrostatic Discharge	B	PASS	
EN IEC 61000-4-3	RF electromagnetic field	A	PASS	
EN 61000-4-4	Fast transients	B	PASS	
EN 61000-4-5	Surges	B	PASS	
EN 61000-4-6	Injected Current	A	PASS	
EN 61000-4-8	Power Frequency Magnetic Field	A	N/A	
EN IEC 61000-4-11	Volt. Interruptions Volt. Dips	B / C / C NOTE (3)	PASS	

**NOTE:**

- (1) "N/A" denotes test is not applicable in this Test Report
- (2) The power consumption of EUT is less than 75W and no Limits apply.
- (3) Voltage dip: 100% reduction – Performance Criteria **B**  
 Voltage dip: 30% reduction – Performance Criteria **C**  
 Voltage Interruption: 100% Interruption – Performance Criteria **C**
- (4) For client's request and manual description, the test will not be executed.



1.1 TEST FACILITY

Shenzhen HUAKE Testing Technology Co., Ltd.
Address: 1-2/F., Building B2, Junfeng Zhongcheng Zhizao Innovation Park, Heping, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China

Testing Laboratory Authorization:
A2LA Accreditation Code is 4781.01.
FCC Designation Number is CN1229.
Canada IC CAB identifier is CN0045.
CNAS Registration Number is L9589.

1.2 MEASUREMENT UNCERTAINTY

The reported uncertainty of measurement y ± U , where expanded uncertainty U is based on a standard uncertainty multiplied by a coverage factor of k=2 , providing a level of confidence of approximately 95 % .

A. Conducted Measurement :

Table with 3 columns: Measurement Frequency Range, Uncertainty, NOTE. Row 1: 150 KHz ~ 30MHz, ±2.71dB

B. Radiated Measurement :

Table with 3 columns: Measurement Frequency Range, Uncertainty, NOTE. Row 1: 30MHz ~ 1000MHz, ±3.90dB. Row 2: 1GHz ~6GHz, ±4.28dB



## 2. GENERAL INFORMATION

### 2.1 GENERAL DESCRIPTION OF EUT

Equipment	AC Controller	
Model Name	XT-2500AC	
Series Model	N/A	
Model Difference	N/A	
Product Description	The EUT is a AC Controller.	
	Operating frequency:	N/A
	Connecting I/O port:	N/A
	Based on the application, features, or specification exhibited in User's Manual, the EUT is considered as an ITE/Computing Device. More details of EUT technical specification, please refer to the User's Manual.	
Power Source	AC Voltage	
Power Rating	AC100-240V, 50-60Hz	





2.2 DESCRIPTION OF TEST MODES

To investigate the maximum EMI emission characteristics generates from EUT, the test system was pre-scanning tested base on the consideration of following EUT operation mode or test configuration mode which possible have effect on EMI emission level. Each of these EUT operation mode(s) or test configuration mode(s) mentioned above was evaluated respectively.

Pretest Mode	Description
Mode 1	Working

For Conducted Test	
Final Test Mode	Description
Mode 1	Working

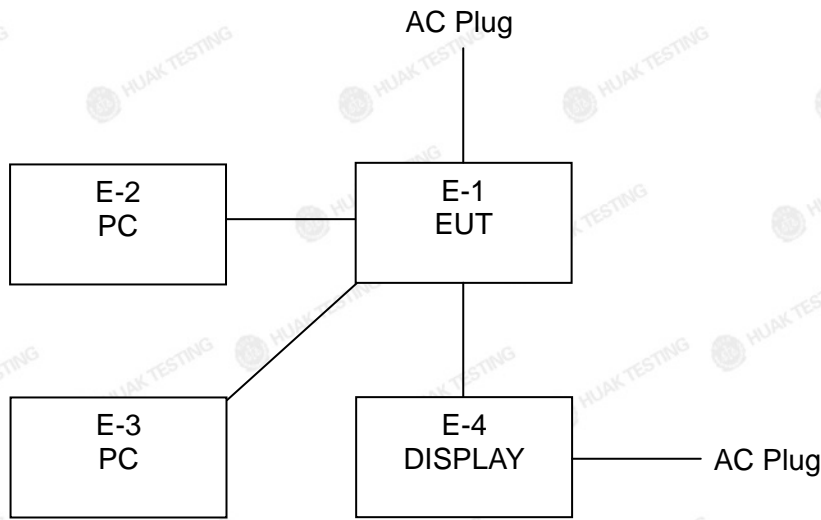
For Radiated Test	
Final Test Mode	Description
Mode 1	Working

For EMS Test	
Final Test Mode	Description
Mode 1	Working



### 2.3 DESCRIPTION OF TEST SETUP

Mode 1:





2.4 DESCRIPTION TEST PERIPHERAL AND EUT PERIPHERAL

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

Item	Equipment	Trade Mark	Model/Type No.	Series No.	Note
E-1	AC Controller	Xontel	XT-2500AC	N/A	EUT
E-2	PC	Lenovo	ThinkpadE450	N/A	
E-3	PC	Lenovo	ThinkpadE450	N/A	
E-4	DISPLAY	AOC	280LM00004	N/A	

Item	Shielded Type	Ferrite Core	Length	Note

Note:

- (1) The support equipment was authorized by Declaration of Confirmation.
- (2) For detachable type I/O cable should be specified the length in cm in 『Length』 column.
- (3) “YES” is means “shielded” “with core”; “NO” is means “unshielded” “without core”.

**2.5 MEASUREMENT INSTRUMENTS LIST****2.5.1 CONDUCTED TEST SITE**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	LISN	R&S	ENV216	HKE-002	Feb. 19, 2025
2	LISN	R&S	ENV216	HKE-059	Feb. 19, 2025
3	EMI Test Receiver	R&S	ESR-7	HKE-010	Feb. 19, 2025

**2.5.2 RADIATED TEST SITE**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Broadband antenna	Schwarzbeck	VULB 9163	HKE-012	Feb. 20, 2026
2	Horn antenna	Schwarzbeck	9120D	HKE-013	Feb.20, 2026
3	EMI Test Receiver	R&S	ESR-7	HKE-010	Feb. 19, 2025
4	Spectrum Analyzer	Agilent	N9020A	HKE-048	Feb. 19, 2025
5	Amplifier	Schwarzbeck	EMC051845 SE	HKE-015	Feb. 19, 2025
6	Amplifier	Agilent	83051A	HKE-016	Feb. 19, 2025

**2.5.3 HARMONICS AND FILCK**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Harmonic flicker tester	California Instruments	AC2000A	HKE-037	Feb. 19, 2025

**2.5.4 ESD**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	ESD device	Schloder	SESD 216	HKE-023	Feb. 20, 2025

**2.5.5 RS**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Power amplifier	Vectawave	100W1000M7	HKE-142	Feb. 19, 2025
2	Power amplifier	Vectawave	MPA-1000-600 0-100	HKE-143	Feb. 19, 2025
3	Power Meter	KEYSIGHT	E4419B	HKE-144	Feb. 19, 2025
4	Signal Generator	Agilent	N5181A	HKE-145	Feb. 19, 2025
5	Field intensity probe	PMM	EP601	HKE-146	Feb. 19, 2025
6	High gain antenna	Schwarzbeck	STPL9149	HKE-147	Feb. 19, 2026

**2.5.6 SURGE, EFT/BURST, VOLTAGE INTERRUPTION/DIPS**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Full-featured immunity tester	HTEC	HV1P16T	HKE-017	Feb. 19, 2025

**2.5.7 INJECTION CURRENT**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Magnetic clamp	EMCL	EMCL-20	HKE-032	Feb. 19, 2025
2	Integrated Conduction Sensitivity Test System	Schloder	CDG6000	HKE-033	Feb. 19, 2025

**2.5.8 MF**

Item	Kind of Equipment	Manufacturer	Type No.	Serial No.	Calibrated until
1	Power frequency induction coil	HTEC Instruments Ltd.	HPFMF	HKE-049	Feb. 19, 2025



### 3. EMC EMISSION TEST

#### 3.1 CONDUCTED EMISSION MEASUREMENT

##### 3.1.1 POWER LINE CONDUCTED EMISSION (Frequency Range 150KHz-30MHz)

FREQUENCY (MHz)	Class A (dBuV)		Class B (dBuV)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 -0.5	79.00	66.00	66 - 56 *	56 - 46 *
0.50 -5.0	73.00	60.00	56.00	46.00
5.0 -30.0	73.00	60.00	60.00	50.00

Note:

- (1) The tighter limit applies at the band edges.
- (2) The limit of " \* " marked band means the limitation decreases linearly with the logarithm of the frequency in the range.

##### 3.1.2 Telecommunication Ports CONDUCTED (Frequency Range 150KHz-30MHz) EMISSION

FREQUENCY (MHz)	Class A (dBuV)		Class B (dBuV)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 -0.5	97~87	84~74	84~74	74~64
0.50 -30.0	84.00	74.00	74.00	64.00

Note:

- (1) The tighter limit applies at the band edges.
- (2) The limit of " \* " marked band means the limitation decreases linearly with the logarithm of the frequency in the range.

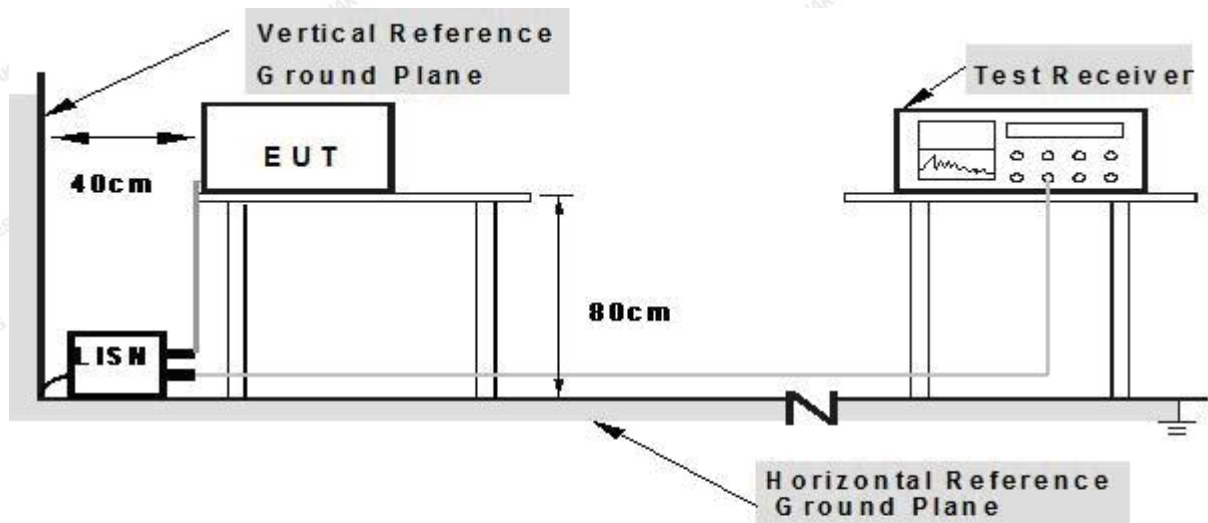
The following table is the setting of the receiver

Receiver Parameters	Setting
Attenuation	10 dB
Start Frequency	0.15 MHz
Stop Frequency	30 MHz
IF Bandwidth	9 kHz

### 3.1.3 TEST PROCEDURE

- a. The EUT was placed 0.4 meters from the horizontal ground plane with EUT being connected to the power mains through a line impedance stabilization network (LISN). All other support equipments powered from additional LISN(s). The LISN provide 50 Ohm/ 50uH of coupling impedance for the measuring instrument.
- b. Interconnecting cables that hang closer than 40 cm to the ground plane shall be folded back and forth in the center forming a bundle 30 to 40 cm long.
- c. I/O cables that are not connected to a peripheral shall be bundled in the center. The end of the cable may be terminated, if required, using the correct terminating impedance. The overall length shall not exceed 1 m.
- d. LISN at least 80 cm from nearest part of EUT chassis.
- e. For the actual test configuration, please refer to the related Item –EUT Test Photos.

### 3.1.4 TEST SETUP



**Note: 1. Support units were connected to second LISN.**

**2. Both of LISNs (AMN) are 80 cm from EUT and at least 80 cm from other units and other metal planes**

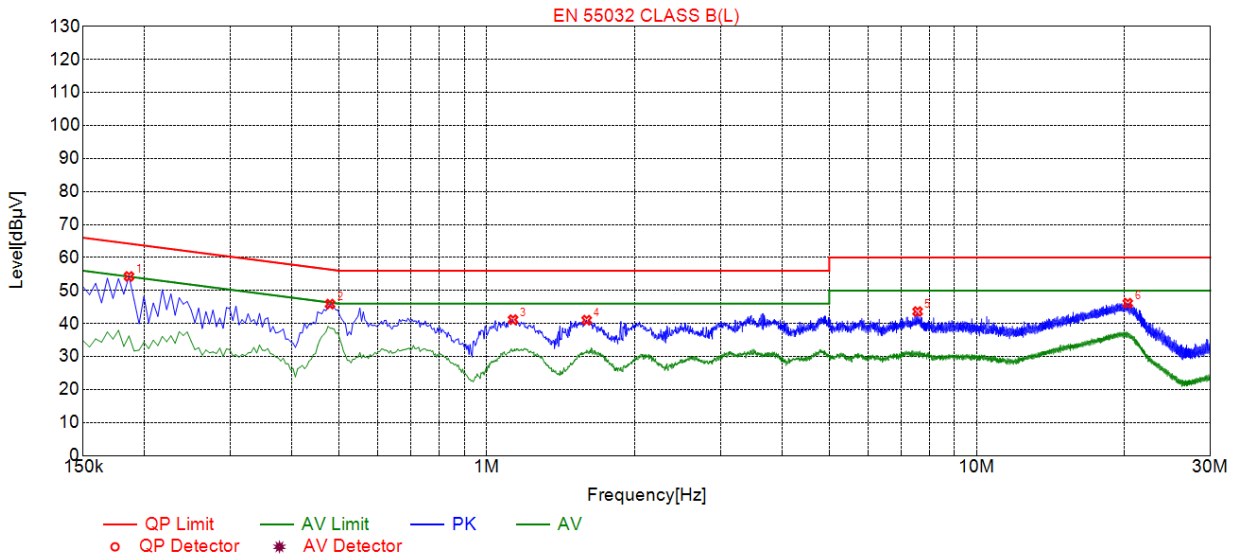
### 3.1.5 EUT OPERATING CONDITIONS

The EUT tested system was configured as the statements of 2.3 Unless otherwise a special operating condition is specified in the follows during the testing.



3.1.6 TEST RESULTS

EUT :	AC Controller	Model Name. :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Phase :	L
Test Voltage :	AC230V/50Hz		



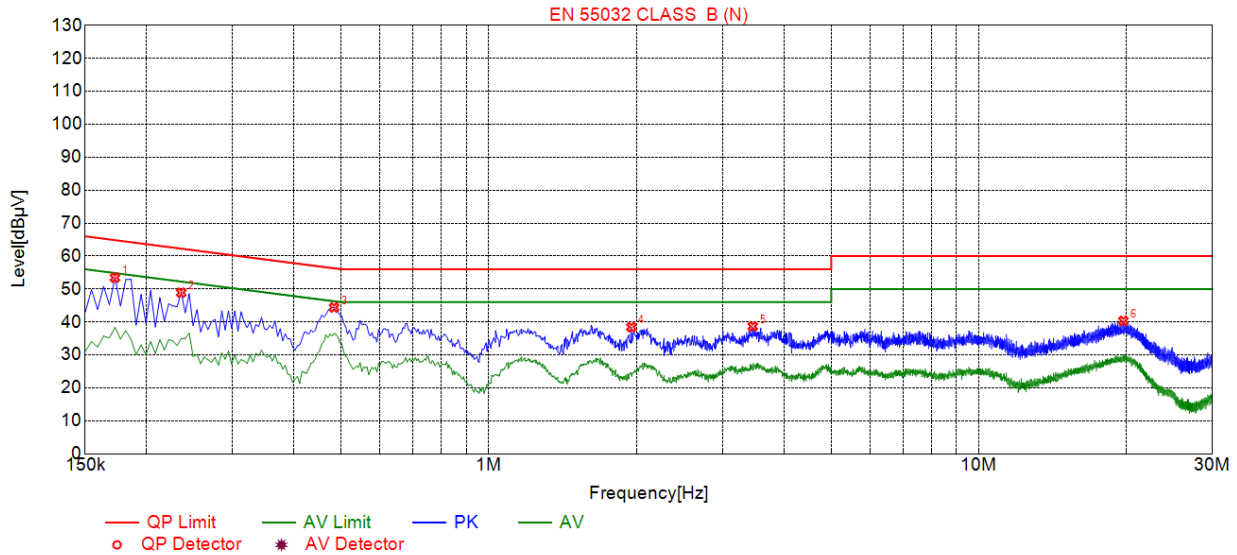
Suspected List								
NO.	Freq. [MHz]	Level [dBµV]	Factor [dB]	Limit [dBµV]	Margin [dB]	Reading [dBµV]	Detector	Type
1	0.1860	54.28	20.05	64.21	9.93	34.23	PK	L
2	0.4785	45.90	20.04	56.37	10.47	25.86	PK	L
3	1.1310	41.18	20.08	58.00	14.82	21.10	PK	L
4	1.5990	41.04	20.11	56.00	14.96	20.93	PK	L
5	7.5750	43.64	20.17	60.00	16.36	23.47	PK	L
6	20.3415	46.16	20.12	60.00	13.84	26.04	PK	L

Remark: Margin = Limit – Level  
Correction factor = Cable lose + LISN insertion loss  
Level=Test receiver reading + correction factor





EUT :	AC Controller	Model Name. :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Phase :	N
Test Voltage :	AC230V/50Hz		

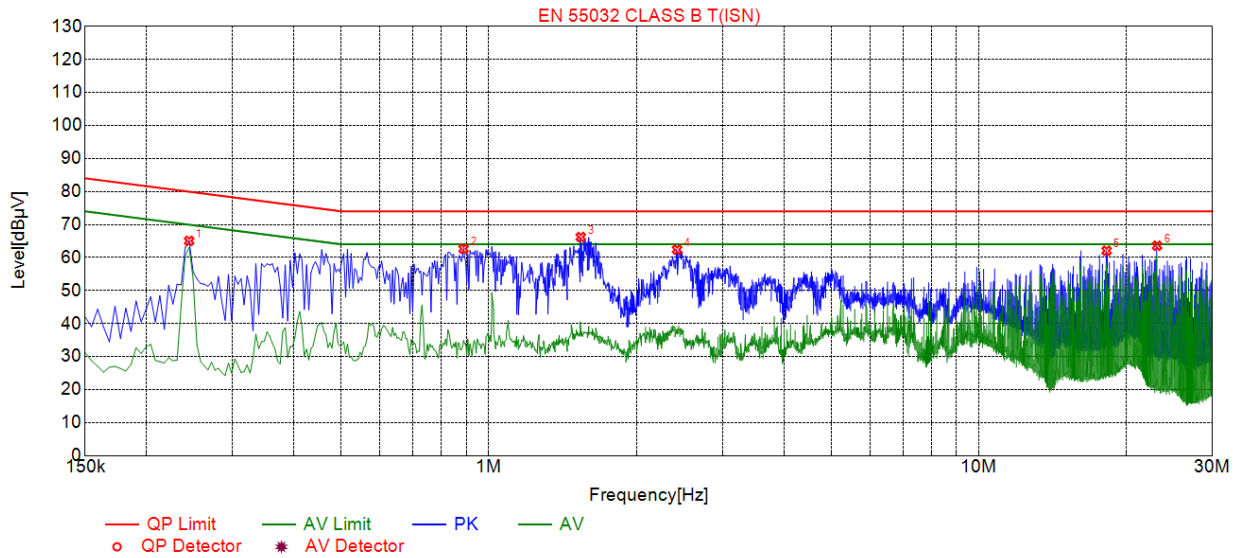


Suspected List								
NO.	Freq. [MHz]	Level [dBµV]	Factor [dB]	Limit [dBµV]	Margin [dB]	Reading [dBµV]	Detector	Type
1	0.1725	53.45	20.04	64.84	11.39	33.41	PK	N
2	0.2355	48.90	20.03	62.25	13.35	28.87	PK	N
3	0.4830	44.40	20.04	56.29	11.89	24.36	PK	N
4	1.9545	38.43	20.14	56.00	17.57	18.29	PK	N
5	3.4575	38.65	20.25	56.00	17.35	18.40	PK	N
6	19.7385	40.35	20.09	60.00	19.65	20.26	PK	N

Remark: Margin = Limit – Level  
Correction factor = Cable lose + LISN insertion loss  
Level=Test receiver reading + correction factor



EUT :	AC Controller	Model Name. :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Phase :	ISN
Test Voltage :	AC230V/50Hz		



Suspected List								
NO.	Freq. [MHz]	Level [dBµV]	Factor [dB]	Limit [dBµV]	Margin [dB]	Reading [dBµV]	Detector	Type
1	0.2445	65.05	19.83	79.94	14.89	45.22	PK	ISN
2	0.8880	62.63	19.86	74.00	11.37	42.77	PK	ISN
3	1.5405	66.22	19.91	74.00	7.78	46.31	PK	ISN
4	2.4225	62.39	19.99	74.00	11.61	42.40	PK	ISN
5	18.2445	62.08	19.89	74.00	11.94	42.17	PK	ISN
6	23.1270	63.58	20.06	74.00	10.42	43.52	PK	ISN

Remark: Margin = Limit – Level  
Correction factor = Cable lose + LISN insertion loss  
Level=Test receiver reading + correction factor



3.2 RADIATED EMISSION MEASUREMENT

3.2.1 LIMITS OF RADIATED EMISSION MEASUREMENT (Below 1000MHz)

FREQUENCY (MHz)	Class A		Class B	
	At 10m	At 3m	At 10m	At 3m
	dBuV/m	dBuV/m	dBuV/m	dBuV/m
30 – 230	40	50	30	40
230 – 1000	47	57	37	47

3.2.2 LIMITS OF RADIATED EMISSION MEASUREMENT (Above 1000MHz)

FREQUENCY (MHz)	Class A (at 3m) dBuV/m		Class B (at 3m) dBuV/m	
	Peak	Avg	Peak	Avg
1000-6000	80	60	74	54

Notes:

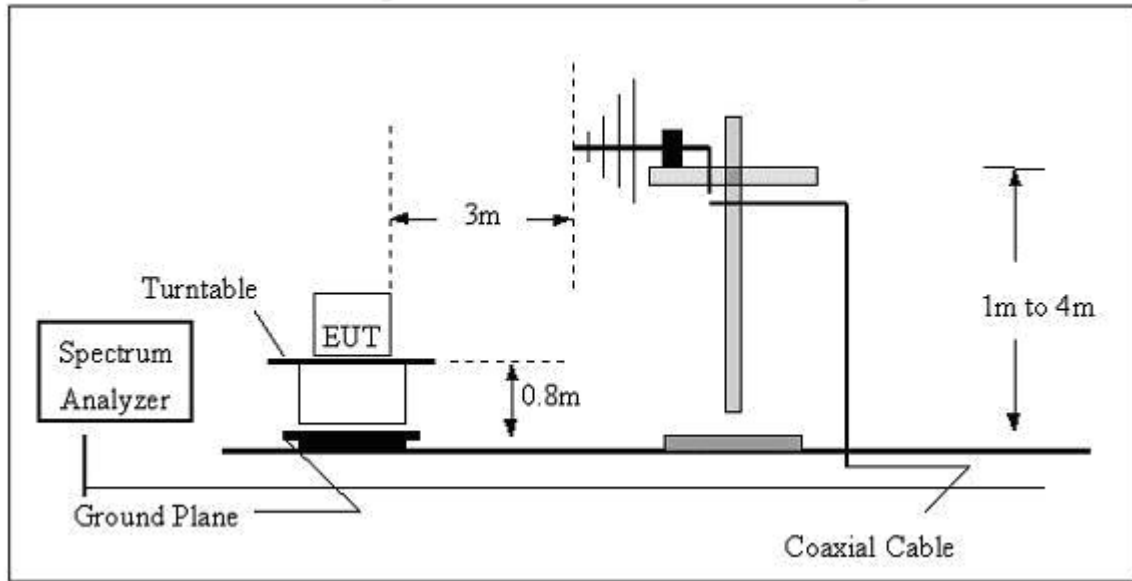
- (1) The limit for radiated test was performed according to as following: CISPR 32.
- (2) The tighter limit applies at the band edges.
- (3) Emission level (dBuV/m)=20log Emission level (uV/m).

3.2.3 TEST PROCEDURE

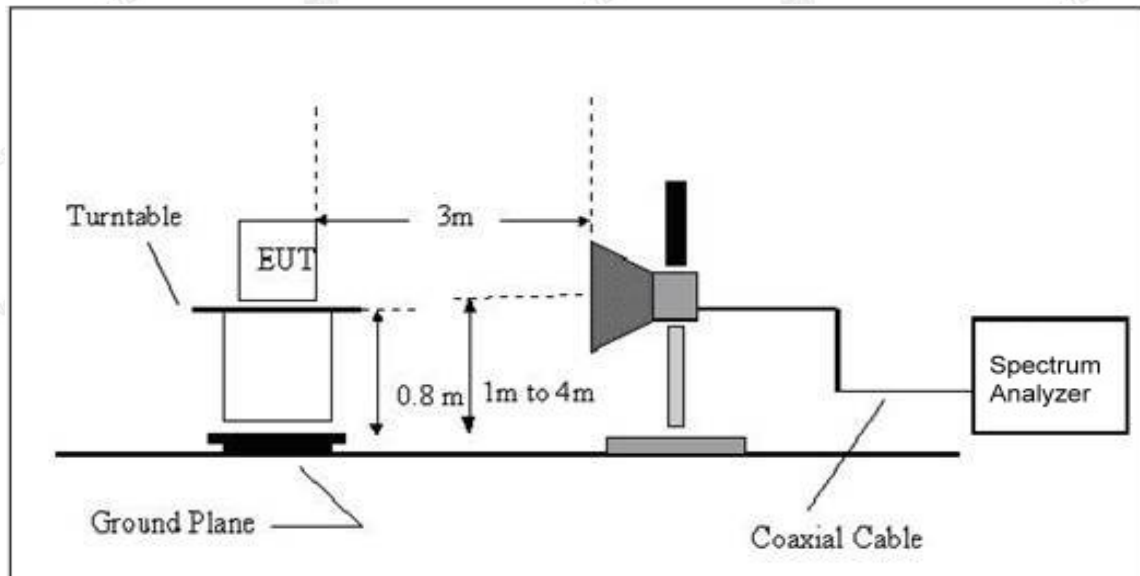
- a. The measuring distance of at 10 m shall be used for measurements at frequency up to 1GHz. For frequencies above 1GHz, any suitable measuring distance may be used.
- b. The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 10 meter open area test site. The table was rotated 360 degrees to determine the position of the highest radiation.
- c. The height of the equipment or of the substitution antenna shall be 0.8 m; the height of the test antenna shall vary between 1 m to 4 m. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- d. The initial step in collecting conducted emission data is a spectrum analyzer peak detector mode pre-scanning the measurement frequency range. Significant peaks are then marked and then Quasi Peak detector mode re-measured, above 1G Average detector mode will be instead.
- e. If the Peak Mode measured value compliance with and lower than Quasi Peak Mode Limit, the EUT shall be deemed to meet QP(AV) Limits and then no additional QP Mode measurement performed.
- f. For the actual test configuration, please refer to the related Item –EUT Test Photos.

### 3.2.4 TEST SETUP

#### (A) Radiated Emission Test Set-Up Frequency Below 1 GHz



#### (B) Radiated Emission Test Set-Up Frequency Above 1GHz



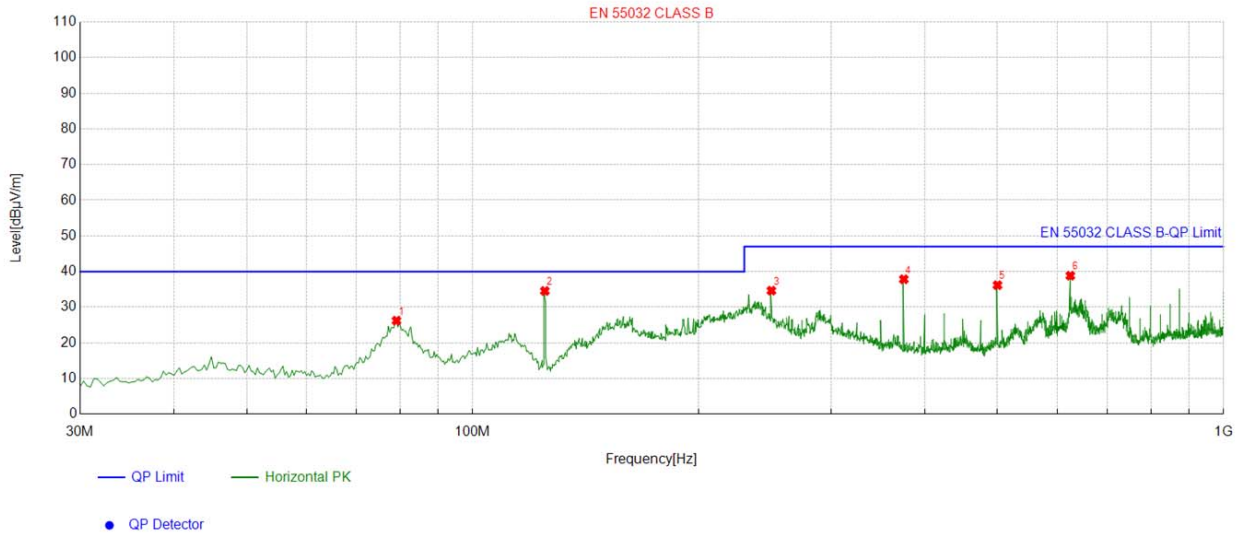
### 3.2.5 EUT OPERATING CONDITIONS

The EUT tested system was configured as the statements of **2.3** Unless otherwise a special operating condition is specified in the follows during the testing.



3.2.6 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Polarization :	Horizontal
Test Power :	AC230V/50Hz		



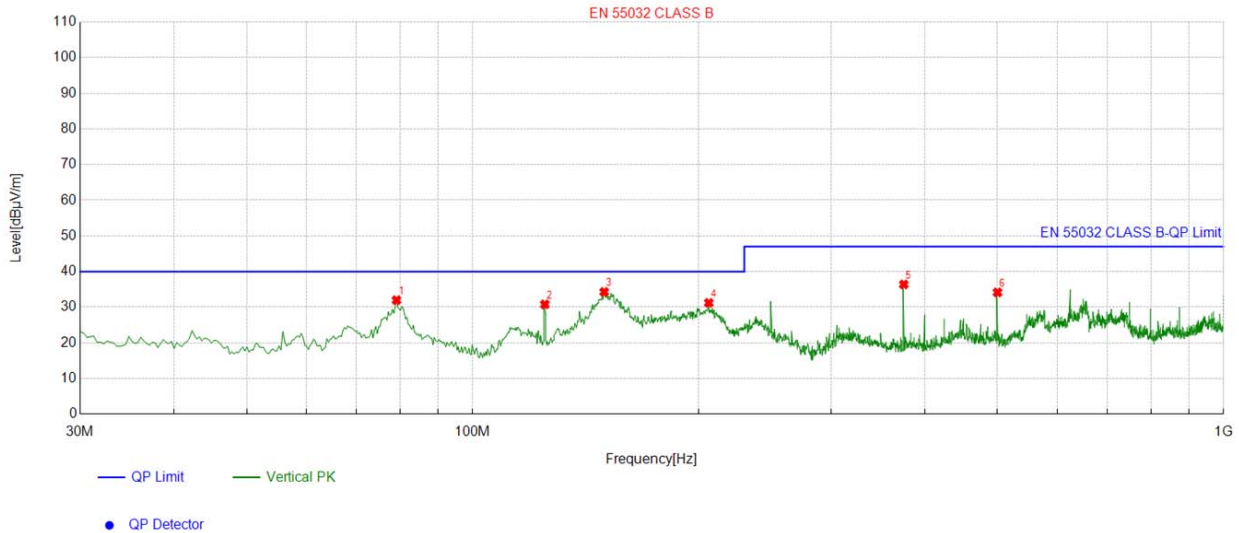
Suspected List									
NO.	Freq. [MHz]	Factor [dB]	Reading [dBµV/m]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	79.163054	-17.84	44.07	26.23	40.00	13.77	100	294	Horizontal
2	124.76825	-16.60	51.16	34.56	40.00	5.44	100	9	Horizontal
3	249.93998	-13.44	48.09	34.65	47.00	12.35	100	222	Horizontal
4	375.11170	-9.86	47.70	37.84	47.00	9.16	100	78	Horizontal
5	499.95998	-8.17	44.36	36.19	47.00	10.81	100	86	Horizontal
6	625.13171	-5.46	44.31	38.85	47.00	8.15	100	176	Horizontal

Final Data List

Remark: Factor = Cable loss + Antenna factor – Pre-amplifier; Level = Reading + Factor; Margin = Limit – Level;



EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Polarization :	Vertical
Test Power :	AC230V/50Hz		



Suspected List									
NO.	Freq. [MHz]	Factor [dB]	Reading [dBµV/m]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	79.163054	-17.84	49.82	31.98	40.00	8.02	100	221	Vertical
2	124.76825	-16.60	47.39	30.79	40.00	9.21	100	218	Vertical
3	149.67322	-18.11	52.40	34.29	40.00	5.71	100	206	Vertical
4	206.27542	-15.20	46.42	31.22	40.00	8.78	100	3	Vertical
5	375.11170	-9.86	46.25	36.39	47.00	10.61	100	18	Vertical
6	499.95998	-8.17	42.33	34.16	47.00	12.84	100	35	Vertical

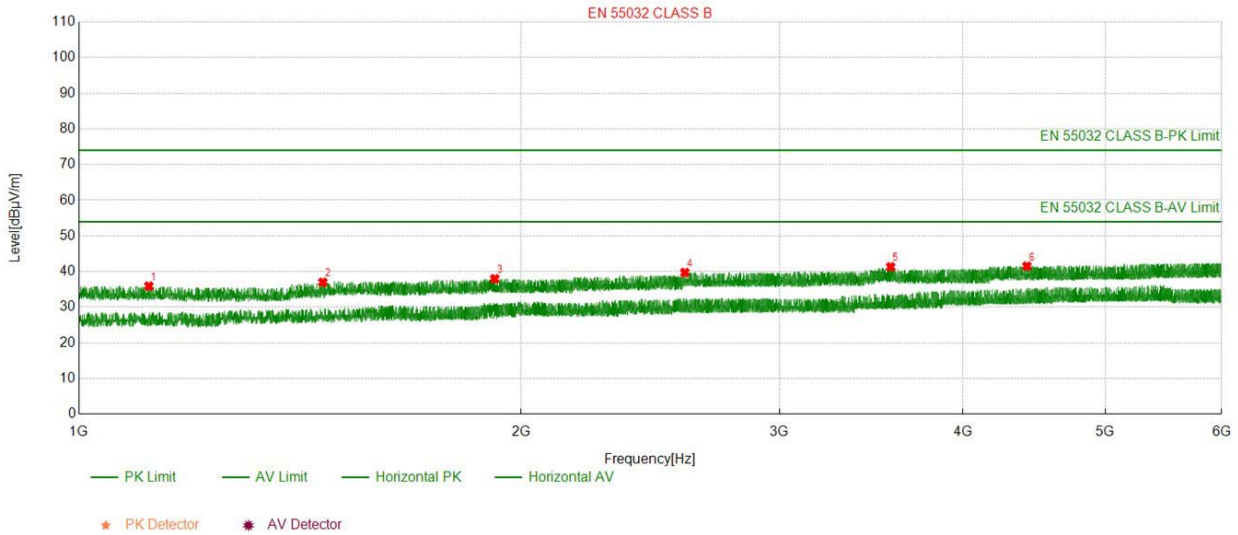
Final Data List

Remark: Factor = Cable loss + Antenna factor – Pre-amplifier; Level = Reading + Factor; Margin = Limit – Level;



3.2.7 TEST RESULTS(1000~6000MHz)

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Polarization :	Horizontal
Test Power :	AC230V/50Hz		



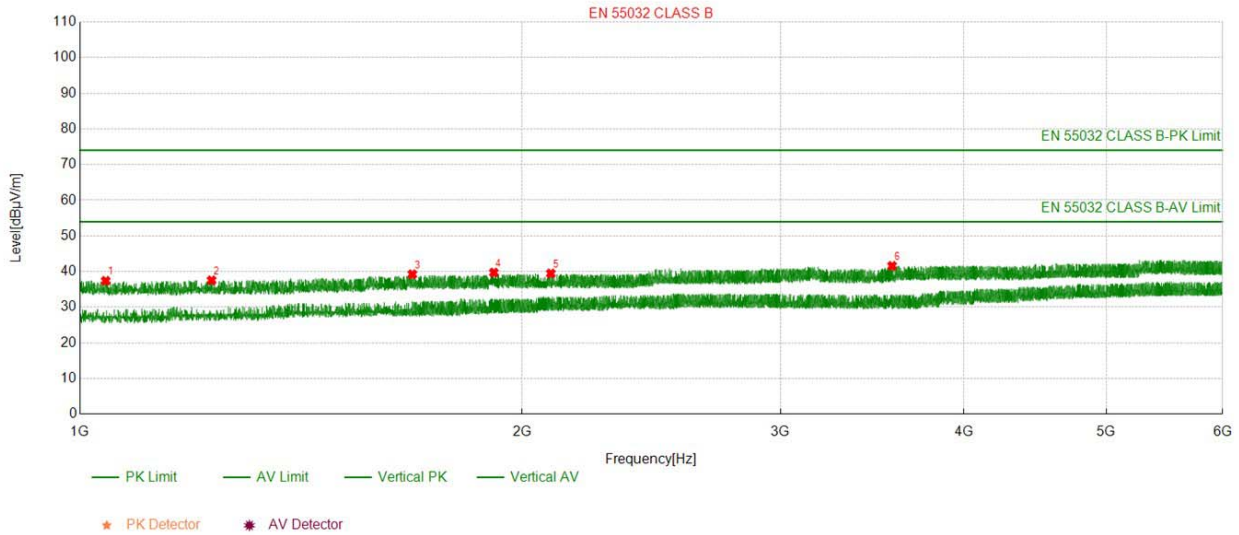
Suspected List									
NO.	Freq. [MHz]	Factor [dB]	Reading [dBµV/m]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	1115.8115	-20.31	56.23	35.92	74.00	38.08	100	346	Horizontal
2	1465.8465	-19.11	56.10	36.99	74.00	37.01	100	89	Horizontal
3	1919.2919	-17.45	55.41	37.96	74.00	36.04	100	307	Horizontal
4	2586.1586	-14.47	54.19	39.72	74.00	34.28	100	195	Horizontal
5	3570.9570	-13.45	54.76	41.31	74.00	32.69	100	77	Horizontal
6	4421.2421	-11.14	52.63	41.49	74.00	32.51	100	324	Horizontal

Final Data List

Remark: Factor = Cable loss + Antenna factor – Preamplifier; Level = Reading + Factor; Margin = Limit – Level;



EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-09
Test Mode :	Mode 1	Polarization :	Vertical
Test Power :	AC230V/50Hz		



Suspected List									
NO.	Freq. [MHz]	Factor [dB]	Reading [dBµV/m]	Level [dBµV/m]	Limit [dBµV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	1041.2041	-20.60	57.99	37.39	74.00	36.61	100	50	Vertical
2	1229.2229	-20.04	57.56	37.52	74.00	36.48	100	200	Vertical
3	1684.0684	-18.65	57.89	39.24	74.00	34.76	100	282	Vertical
4	1913.6913	-17.48	57.20	39.72	74.00	34.28	100	132	Vertical
5	2092.5092	-16.98	56.44	39.46	74.00	34.54	100	89	Vertical
6	3573.3573	-13.43	55.01	41.58	74.00	32.42	100	257	Vertical

Final Data List

Remark: Factor = Cable loss + Antenna factor – Pre-amplifier; Level = Reading + Factor; Margin = Limit – Level;





**3.3 HARMONICS CURRENT**

**3.3.1 LIMITS OF HARMONICS CURRENT**

IEC 555-2					
Table - I			Table - II		
Equipment Category	Harmonic Order n	Max. Permissible Harmonic Current (in Amperes)	Equipment Category	Harmonic Order n	Max. Permissible Harmonic Current (in Amperes)
Non Portable Tools or TV Receivers	Odd Harmonics		TV Receivers	Odd Harmonics	
	3	2.30		3	0.80
	5	1.14		5	0.60
	7	0.77		7	0.45
	9	0.40		9	0.30
	11	0.33		11	0.17
	13	0.21		13	0.12
	15 ≤ n ≤ 39	0.15 · 15/n		15 ≤ n ≤ 39	0.10 · 15/n
	Even Harmonics			Even Harmonics	
	2	1.08		2	0.30
4	0.43	4	0.15		
8	0.30				
8 ≤ n ≤ 40	0.23 · 8/n	DC	0.05		

EN 61000-3-2/IEC 61000-3-2					
Equipment Category	Max. Permissible Harmonic Current (in Amperes)	Equipment Category	Harmonic Order n	Max. Permissible Harmonic Current (in A) (mA/w)	
Class A	Same as Limits Specified in 4-2.1, Table - I, but only odd harmonics required	Class D	3	2.30	3.4
			5	1.14	1.9
			7	0.77	1.0
			9	0.40	0.5
			11	0.33	0.35
			13 ≤ n ≤ 39	see Table I	3.85/n
only odd harmonics required					

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### 3.3.1.1 TEST PROCEDURE

a. The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions.

b. The classification of EUT is according to section 5 of EN 61000-3-2. The EUT is classified as follows:

Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

Class B: Portable tools. Portable tools.; Arc welding equipment which is not professional equipment.

Class C: Lighting equipment.

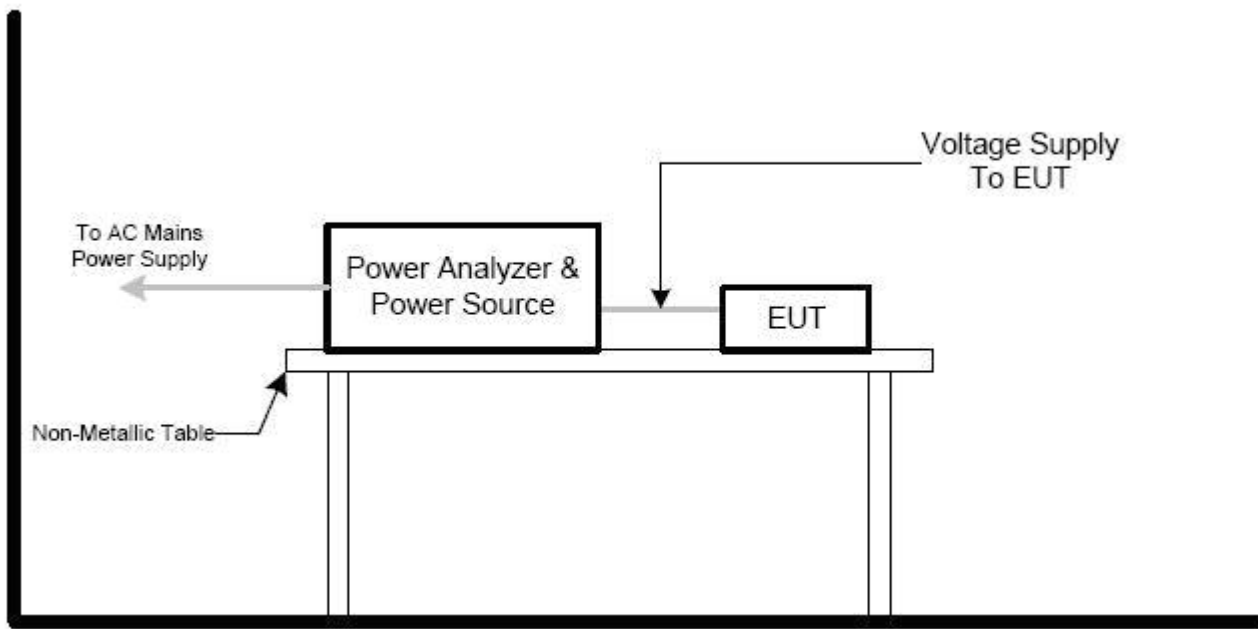
Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

c. The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

### 3.3.1.2 EUT OPERATING CONDITIONS

The EUT tested system was configured as the statements of **2.3** Unless otherwise a special operating condition is specified in the follows during the testing.

### 3.3.1.3 TEST SETUP





3.3.2 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	N/A	Relative Humidity :	N/A
Pressure :	N/A	Test Date :	N/A
Test Mode :	N/A		
Test Power :	N/A		
Note: EUT power is less than 75W, so this test report is not applicable.			

**3.4 VOLTAGE FLUCTUATION AND FLICKERS**

**3.4.1 LIMITS OF VOLTAGE FLUCTUATION AND FLICKERS**

Tests	Limits		Descriptions
	IEC555-3	IEC/EN 61000-3-3	
Pst	≤ 1.0, Tp= 10 min.	≤ 1.0, Tp= 10 min.	Short Term Flicker Indicator
Plt	N/A	≤ 0.65, Tp=2 hr.	Long Term Flicker Indicator
dc	≤ 3%	≤ 3.3%	Relative Steady-State V-Chang
dmax	≤ 4%	≤ 4%	Maximum Relative V-change
d (t)	N/A	≤ 3.3% for > 500 ms	Relative V-change characteristic

**3.4.1.1 TEST PROCEDURE**

**a. Harmonic Current Test:**

Test was performed according to the procedures specified in Clause 5.0 of IEC555-2 and/or Sub-clause 6.2 of IEC/EN 61000-3-2 depend on which standard adopted for compliance measurement.

**b. Fluctuation and Flickers Test:**

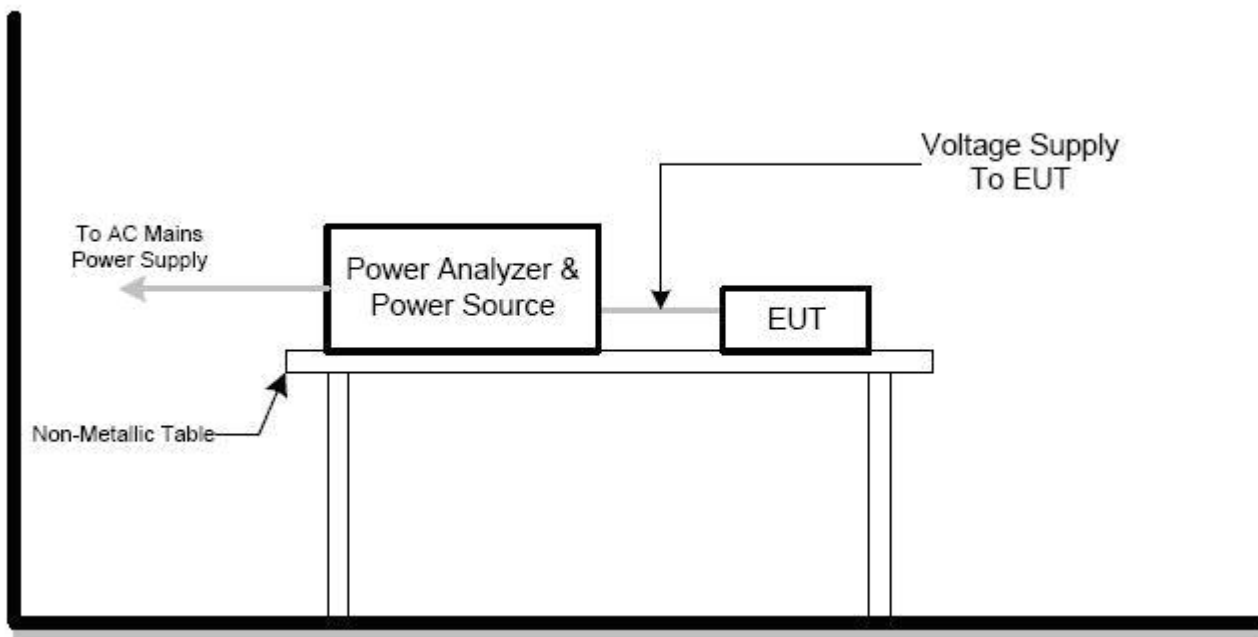
Tests was performed according to the Test Conditions/Assessment of Voltage Fluctuations specified in Clause 5.0/6.0 of IEC555-3 and/or Clause 6.0/4.0 of IEC/EN 61000-3-3 depend on which standard adopted for compliance measurement.

c. All types of harmonic current and/or voltage fluctuation in this report are assessed by direct measurement using flicker-meter.

**3.4.1.2 EUT OPERATING CONDITIONS**

The EUT tested system was configured as the statements of 2.3 Unless otherwise a special operating condition is specified in the follows during the testing.

**3.4.1.3 TEST SETUP**





**3.4.2 TEST RESULTS**

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.5 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		
Test Result:	Pass		

Test Parameter	Measurement Value	Limit	Remarks
P <sub>st</sub>	0.116	1.0	Pass
P <sub>It</sub>	0.078	0.65	Pass
T <sub>dt(s)</sub>	0.067	0.2	Pass
d <sub>max</sub> (%)	0.00%	4%	Pass
d <sub>c</sub> (%)	0.00%	3%	Pass

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**4. EMC IMMUNITY TEST**

**4.1 STANDARD COMPLIANCE/SERVIRITY LEVEL/CRITERIA**

Tests Standard No.	TEST SPECIFICATION	Test Mode Test Ports	Perform. Criteria
1. ESD IEC/EN 61000-4-2	8KV air discharge 4KV contact discharge	Direct Mode	B
	4KV HCP discharge 4KV VCP discharge	Indirect Mode	B
2. RS IEC/EN 61000-4-3	80 MHz to 1000 MHz, 1800(±1%)MHz, 2600(±1%)MHz, 3500(±1%)MHz, 5000(±1%)MHz, 1000Hz, 80%, AM modulated	Enclosure	A
3. EFT/Burst IEC/EN 61000-4-4	5/50ns Tr/Th 5KHz Repetition Freq.	Power Supply Port	B
	5/50ns Tr/Th 5KHz Repetition Freq.	CTL/Signal Data Line Port	B
4. Surges IEC/EN 61000-4-5	1.2/50(8/20) Tr/Th us	L-N	B
	1.2/50(8/20) Tr/Th us	L-PE N-PE	B
5 Injected Current IEC/EN 61000-4-6	0.15 MHz to 80 MHz, 1000Hz 80% , AM Modulated 150Ω source impedance	CTL/Signal Port	A
	0.15 MHz to 80 MHz, 1000Hz 80% , AM Modulated 150Ω source impedance	AC Power Port	A
	0.15 MHz to 80 MHz, 1000Hz 80% , AM Modulated 150Ω source impedance	DC Power Port	A
6. Power Frequency Magnetic Field IEC/EN 61000-4-8	50 Hz,	Enclosure	A
7. Volt. Interruptions Volt. Dips IEC/EN 61000-4-11	Voltage dip 100% Voltage dip 30% Interruption 100%		B
		AC Power Port	C
			C

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4.2 GENERAL PERFORMANCE CRITERIA

According to EN 55035 standard, the general performance criteria as following:

<b>Criterion A</b>	<p>The equipment shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer when the equipment is used as intended.</p> <p>The performance level may be replaced by a permissible loss of performance. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.</p>
<b>Criterion B</b>	<p>After the test, the equipment shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomena below a performance level specified by the manufacturer, when the equipment is used as intended.</p> <p>The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is allowed. However, no change of operating state or stored data is allowed to persist after the test.</p>
<b>Criterion C</b>	<p>Loss of function is allowed, provided the function is self-recoverable, or can be restored by the operation of the controls by the user in accordance with the manufacturer's instructions.</p> <p>Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.</p>

4.3 GENERAL PERFORMANCE CRITERIA TEST SETUP

The EUT tested system was configured as the statements of 2.3 Unless otherwise a special operating condition is specified in the follows during the testing.



4.4 ESD TESTING

4.4.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-2
Discharge Impedance:	330 ohm / 150 pF
Required Performance	B
Discharge Voltage:	Air Discharge : 2kV/4kV/8kV (Direct) Contact Discharge : 2kV/4kV (Direct/Indirect)
Polarity:	Positive & Negative
Number of Discharge:	Air Discharge: min. 20 times at each test point Contact Discharge: min. 200 times in total
Discharge Mode:	Single Discharge
Discharge Period:	1 second minimum

4.4.2 TEST PROCEDURE

The test generator necessary to perform direct and indirect application of discharges to the EUT in the following manner:

- a. Contact discharge was applied to conductive surfaces and coupling planes of the EUT. During the test, it was performed with single discharges. For the single discharge time between successive single discharges was at least 1 second. The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the horizontal coupling plane. The remaining three test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

Vertical Coupling Plane (VCP):

The coupling plane, of dimensions 0.5m x 0.5m, is placed parallel to, and positioned at a distance 0.1m from, the EUT, with the Discharge Electrode touching the coupling plane. The four faces of the EUT will be performed with electrostatic discharge.

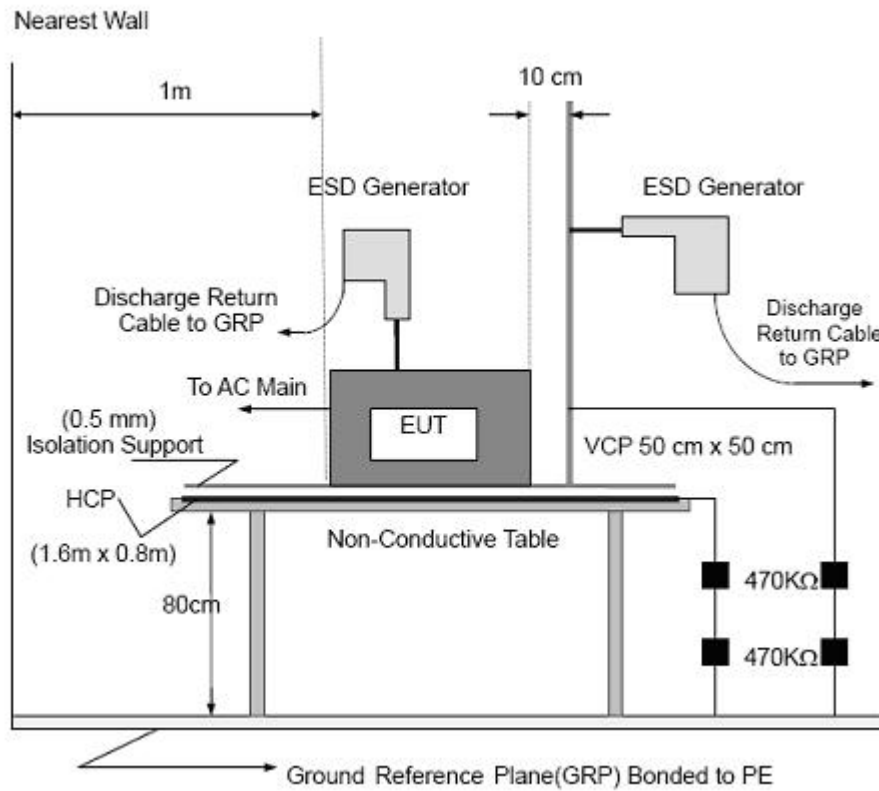
Horizontal Coupling Plane (HCP):

The coupling plane is placed under to the EUT. The generator shall be positioned vertically at a distance of 0.1m from the EUT, with the Discharge Electrode touching the coupling plane. The four faces of the EUT will be performed with electrostatic discharge.

- b. Air discharges at insulation surfaces of the EUT. It was at least ten single discharges with positive and negative at the same selected point.



#### 4.4.3 TEST SETUP



**Note:**

#### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system. A Horizontal Coupling Plane (1.6m x 0.8m) was placed on the table and attached to the GRP by means of a cable with 940k total impedance. The equipment under test, was installed in a representative system as described in section 7 of IEC /EN 61000-4-2, and its cables were placed on the HCP and isolated by an insulating support of 0.5mm thickness. A distance of 1-meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

#### FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC/EN 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1-meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.



4.4.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.5 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Mode	Air Discharge								Contact Discharge								Criterion	Result
	4		8		10		15		2		4		6		8			
Test level (kV)																		
Test Location	+	-	+	-	+	-	+	-	+	-	+	-	+	-	+	-		
HCP									A	A	A	A					B	PASS
VCP									A	A	A	A						PASS
Metallic parts									A	A	A	A						PASS
enclosure	A	A	A	A														PASS
slot	A	A	A	A														PASS

Note:

- 1) +/- denotes the Positive/Negative polarity of the output voltage.
- 2) Test condition:  
Direct / Indirect (HCP/VCP) discharges: Minimum 50 times (Positive/Negative) at each point. Air discharges: Minimum 10 times (Positive/Negative) at each point.
- 3) Test location(s) in which discharge (Air and contact discharge) to be applied illustrated by photos shown in next page(s)
- 4) The Indirect (HCP/VCP) discharges description of test point as following:  
1.left side 2.right side 3.front side 4.rear side
- 5) N/A - denotes test is not applicable in this test report



4.5 RS TESTING

4.5.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-3
Required Performance	A
Frequency Range:	80 MHz - 1000 MHz, 1800(±1%)MHz, 2600(±1%)MHz, 3500(±1%)MHz, 5000(±1%)MHz
Field Strength:	3 V/m
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of fundamental
Polarity of Antenna:	Horizontal and Vertical
Test Distance:	3 m
Antenna Height:	1.5 m
Dwell Time:	at least 3 seconds

4.5.2 TEST PROCEDURE

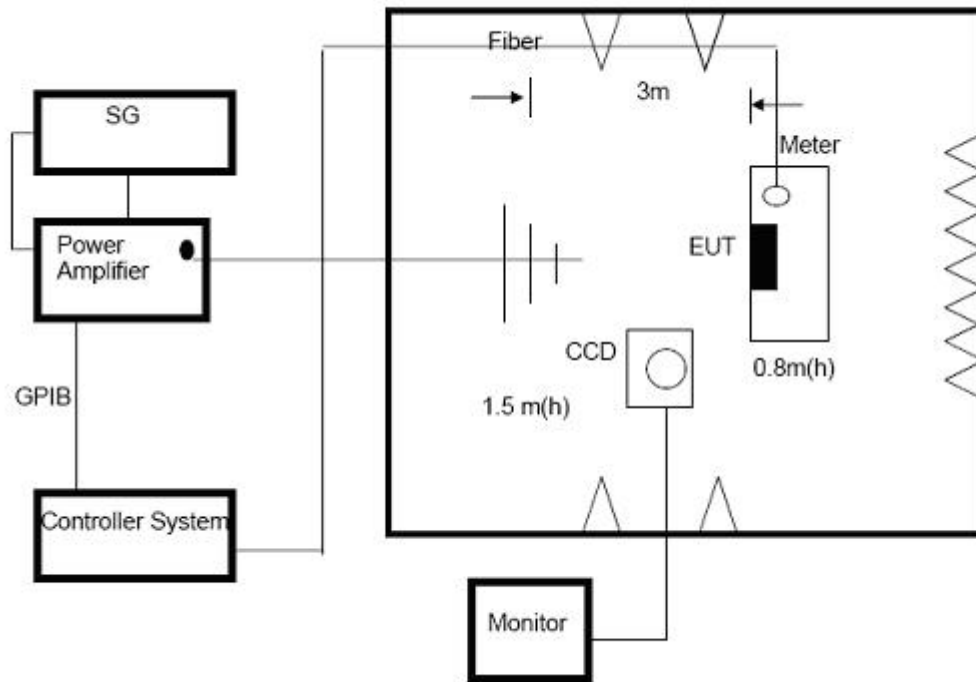
The EUT and support equipment, which are placed on a table that is 0.8 meter above ground and the testing was performed in a fully-anechoic chamber.

The testing distance from antenna to the EUT was 3 meters.

The other condition as following manner:

- a. The frequency range is swept from 80 MHz - 1000 MHz, 1800(±1%)MHz, 2600(±1%)MHz, 3500(±1%)MHz, 5000(±1%)MHz with the signal 80%amplitude modulated with a 1kHz sine wave. The rate of sweep did not exceed 1.5x 10<sup>-3</sup> decade/s. Where the frequency range is swept incrementally, the step size was 1% of fundamental.
- b. Sweep Frequency 900 MHz, with the Duty Cycle:1/8 and Modulation: Pulse 217 Hz(if applicable)
- c. The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d. The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.

### 4.5.3 TEST SETUP



**Note:**

**TABLE-TOP EQUIPMENT**

The EUT installed in a representative system as described in section 7 of IEC/EN 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

**FLOOR-STANDING EQUIPMENT**

The EUT installed in a representative system as described in section 7 of IEC/EN 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.



4.5.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.5 °C	Relative Humidity :	51%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Frequency Range (MHz)	RF Field Position	R.F. Field Strength	Azimuth	Perform. Criteria	Results	Judgment
80-1000, 1800 (±1%), 2600 (±1%), 3500 (±1%), 5000 (±1%)	H / V	3 V/m (rms) AM Modulated 1000Hz, 80%	Front	<b>A</b>	<b>A</b>	<b>PASS</b>
			Rear			
			Left			
			Right			

Note:

- 1) N/A - denotes test is not applicable in this test report.
- 2) Criteria A: There was no change operated with initial operating during the test.
- 3) Criteria B: The EUT function loss during the test, but self-recoverable after the test.
- 4) Criteria C: The system shut down during the test.



### 4.6 EFT/BURST TESTING

#### 4.6.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-4
Required Performance	B
Test Voltage:	Power Line : 1 kV Signal/Control Line : 0.5 KV
Polarity:	Positive & Negative
Impulse Frequency:	5 kHz
Impulse Wave shape :	5/50 ns
Burst Duration:	15 ms
Burst Period:	300 ms
Test Duration:	Not less than 1 min.

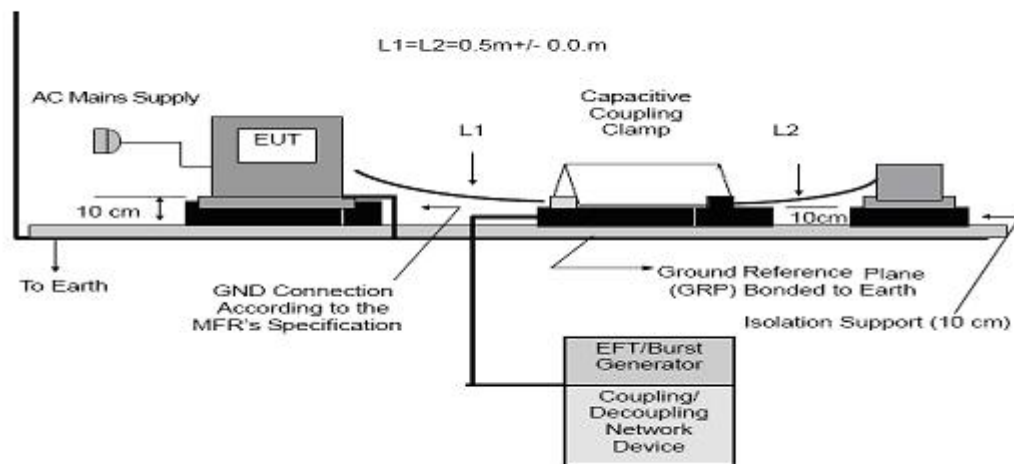
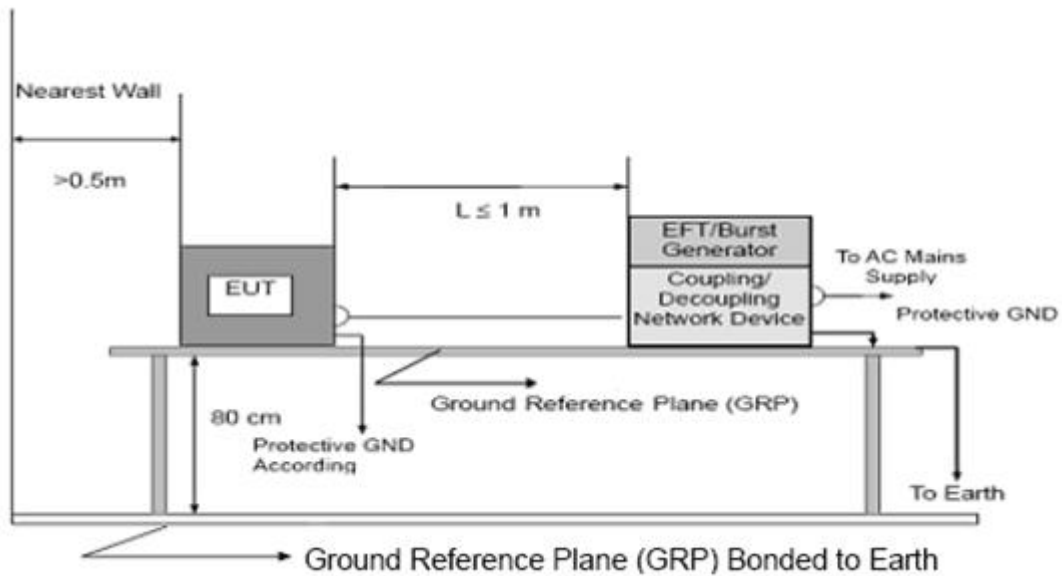
#### 4.6.2 TEST PROCEDURE

The EUT and support equipment, are placed on a table that is 0.8 meter above a metal ground plane measured 1m\*1m min. and 0.65mm thick min.

The other condition as following manner:

- a. The length of power cord between the coupling device and the EUT should not exceed 1 meter.
- b. Both positive and negative polarity discharges were applied.
- c. The duration time of each test sequential was 1 minute

### 4.6.3 TEST SETUP



**Note:**

#### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table (0.8m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

#### FLOOR-STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC/EN 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.



4.6.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	52%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Coupling Line		Test level (kV)								Criterion	Result
		0.5		1		2		4			
		+	-	+	-	+	-	+	-		
AC line	L	A	A	A	A					B	PASS
	N	A	A	A	A						PASS
	PE	A	A	A	A						PASS
	L+N	A	A	A	A						PASS
	L+PE	A	A	A	A						PASS
	N+PE	A	A	A	A						PASS
	L+N+PE	A	A	A	A						PASS
DC Line											
Signal Line		A	A								PASS

Note:

- 1) +/- denotes the Positive/Negative polarity of the output voltage.
- 2) N/A - denotes test is not applicable in this test report
- 3) Criteria A: There was no change operated with initial operating during the test.
- 4) Criteria B: The EUT function loss during the test, but self-recoverable after the test.
- 5) Criteria C: The system shut down during the test.





4.7 SURGE TESTING

4.7.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-5
Required Performance	B
Wave-Shape:	Combination Wave 1.2/50 us Open Circuit Voltage 8 /20 us Short Circuit Current
Test Voltage:	Power Line : 0.5 kV, 1 kV, 2 kV
Surge Input/Output:	DC Line
Generator Source:	2 ohm between networks
Impedance:	12 ohm between network and ground
Polarity:	Positive/Negative
Phase Angle:	0 /90/180/270°
Pulse Repetition Rate:	1 time / min. (maximum)
Number of Tests:	5 positive and 5 negative at selected points

4.7.2 TEST PROCEDURE

a. For EUT power supply:

The surge is to be applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks shall be 2meters in length (or shorter).

b. For test applied to unshielded unsymmetrically operated interconnection lines of EUT:

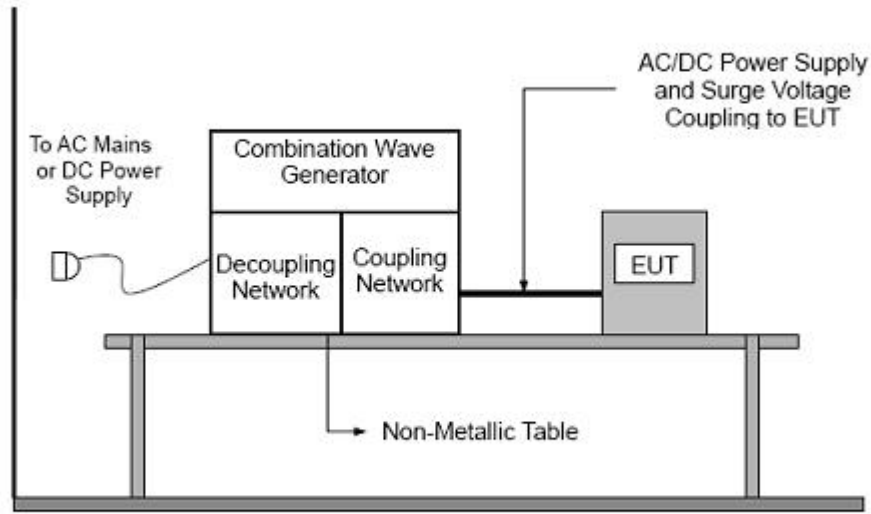
The surge is applied to the lines via the capacitive coupling. The coupling /decoupling networks shall not influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks shall be 2 meters in length (or shorter).

c. For test applied to unshielded symmetrically operated interconnection /telecommunication lines of EUT:

d. The surge is applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor cannot be specified. The interconnection line between the EUT and the coupling/decoupling networks shall be 2 meters in length (or shorter).



### 4.7.3 TEST SETUP



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4.7.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	52%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Coupling Line			Test level								Criterion	Result
			0.5 kV		1 kV		2 kV		4 kV			
			+	-	+	-	+	-	+	-		
AC line	L-N	0°									B	PASS
		90°	A		A							
		180°										
		270°		A		A						
	L-PE	0°										
		90°	A		A		A					PASS
		180°										
		270°		A		A		A				
	N-PE	0°										
		90°	A		A		A					PASS
		180°										
		270°		A		A		A				
DC Line												
Signal Line			A	A							PASS	

Note:

- 1) Polarity and Numbers of Impulses : 5 Pst / Ngst at each tested mode
- 2) N/A - denotes test is not applicable in this Test Report
- 3) Criteria A: There was no change operated with initial operating during the test.
- 4) Criteria B: The EUT function loss during the test, but self-recoverable after the test.
- 5) Criteria C: The system shut down during the test.



### 4.8 INJECTION CURRENT TESTING

#### 4.8.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-6
Required Performance	A
Frequency Range:	0.15-10 MHz, 10-30MHz, 30-80MHz
Field Strength:	3 V r.m.s, 3V to 1V r.m.s, 1V r.m.s
Modulation:	1kHz Sine Wave, 80%, AM Modulation
Frequency Step:	1 % of fundamental
Dwell Time:	at least 3 seconds

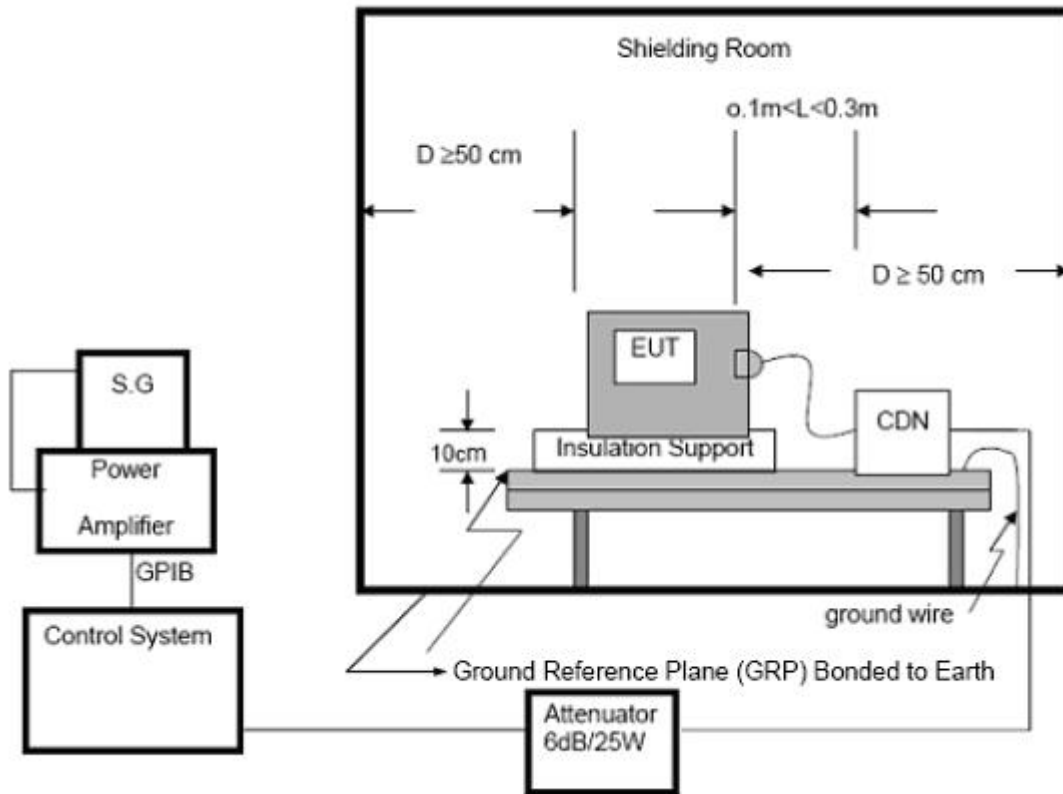
#### 4.8.2 TEST PROCEDURE

The EUT and support equipment, are placed on a table that is 0.8 meter above a metal ground plane measured 1m\*1m min. and 0.65mm thick min.

The other condition as following manner:

- a. The frequency range is swept from 150 KHz to 80 MHz, with the signal 80%amplitude modulated with a 1kHz sine wave. The rate of sweep did not exceed 1.5x 10<sup>-3</sup> decade/s. Where the frequency range is swept incrementally, the step size was 1% of fundamental.
- b. The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.

### 4.8.3 TEST SETUP

**NOTE:****FLOOR-STANDING EQUIPMENT**

The equipment to be tested is placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.



4.8.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	52%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Test Ports (Mode)	Freq. Range (MHz)	Field Strength	Perform. Criteria	Results	Judgment
Input/ Output AC. Power Port	0.15 ---10	3V(rms) AM Modulated 1000Hz, 80%	A	A	PASS
	10 --- 30	3V to 1V(rms) AM Modulated 1000Hz, 80%	A	A	PASS
	30 --- 80	1V(rms) AM Modulated 1000Hz, 80%	A	A	PASS
Input/ Output DC. Power Port	0.15 ---10	3V(rms) AM Modulated 1000Hz, 80%	A	N/A	N/A
	10 --- 30	3V to 1V(rms) AM Modulated 1000Hz, 80%	A	N/A	N/A
	30 --- 80	1V(rms) AM Modulated 1000Hz, 80%	A	N/A	N/A
Signal Line	0.15 ---10	3V(rms) AM Modulated 1000Hz, 80%	A	A	PASS
	10 --- 30	3V to 1V(rms) AM Modulated 1000Hz, 80%	A	A	PASS
	30 --- 80	1V(rms) AM Modulated 1000Hz, 80%	A	A	PASS

Note:

- 1) N/A - denotes test is not applicable in this Test Report.
- 2) Criteria A: There was no change operated with initial operating during the test.
- 3) Criteria B: The EUT function loss during the test, but self-recoverable after the test.
- 4) Criteria C: The system shut down during the test.



### 4.9 POWER FREQUENCY MAGNETIC FIELD TESTING

#### 4.9.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-8
Required Performance	A
Frequency Range:	50Hz
Field Strength:	1 A/m
Observation Time:	1 minute
Inductance Coil:	Rectangular type, 1mx1m

#### 4.9.2 TEST PROCEDURE

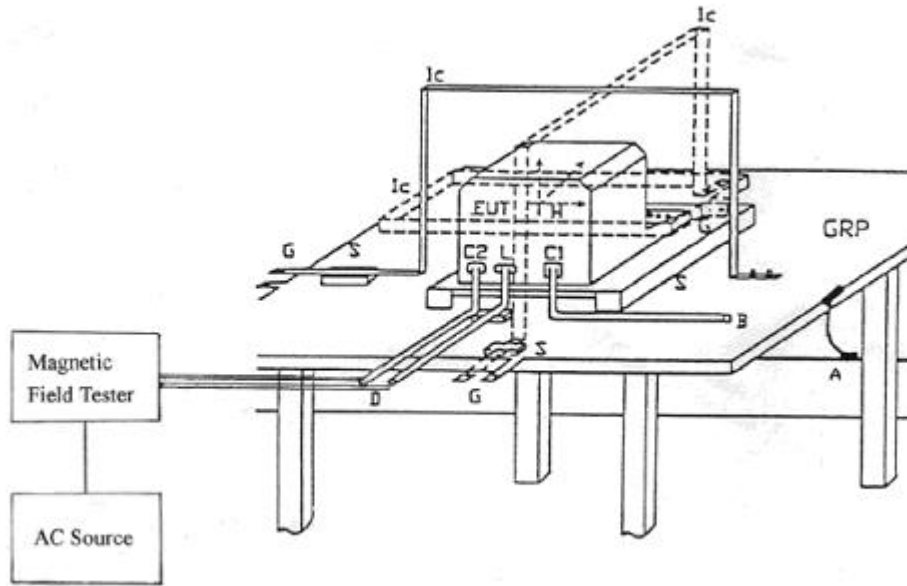
The EUT and support equipment, are placed on a table that is 0.8 meter above a metal ground plane measured 1m\*1m min. and 0.65mm thick min.

The other condition as following manner:

- a. The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- b. The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.



### 4.9.3 TEST SETUP



Note:

#### TABLE-TOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

#### FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.





**4.9.4 TEST RESULTS**

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	N/A	Relative Humidity :	N/A
Pressure :	N/A	Test Date :	N/A
Test Mode :	N/A		
Test Power :	N/A		
Note: EUT is not belong containing devices intrinsically susceptible equipment, so this test report is not applicable.			

## 4.10 VOLTAGE INTERRUPTION/DIPS TESTING

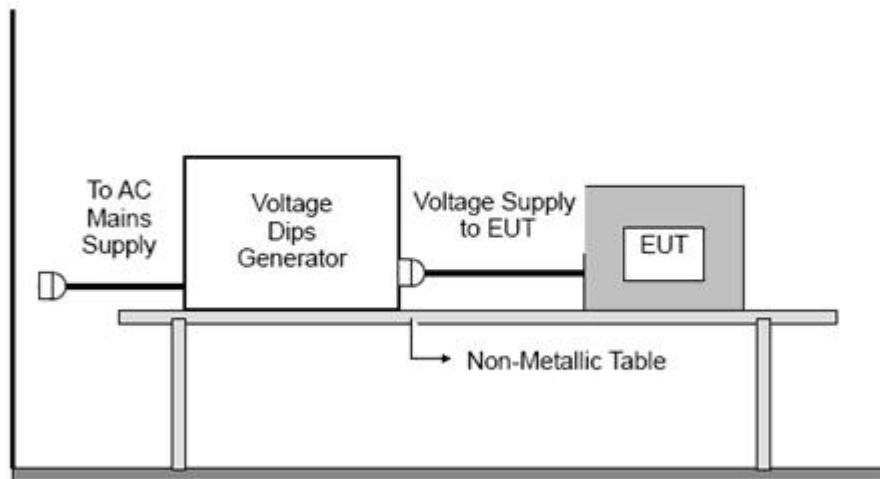
### 4.10.1 TEST SPECIFICATION

Basic Standard:	IEC/EN 61000-4-11
Required Performance	B (For 100% Voltage Dips) C (For 30% Voltage Dips) C (For 100% Voltage Interruptions)
Test Duration Time:	Minimum three test events in sequence
Interval between Event:	Minimum ten seconds
Phase Angle:	0°/45°/90°/135°/180°/225°/270°/315°/360°
Test Cycle:	3 times

### 4.10.2 TEST PROCEDURE

The EUT shall be tested for each selected combination of test levels and duration with a sequence of three dips/interruptions with intervals of 10 s minimum (between each test event). Each representative mode of operation shall be tested. Abrupt changes in supply voltage shall occur at zero crossings of the voltage waveform.

### 4.10.3 TEST SETUP





4.10.4 TEST RESULTS

EUT :	AC Controller	Model Name :	XT-2500AC
Temperature :	23.7 °C	Relative Humidity :	52%
Pressure :	1010 hPa	Test Date :	2024-04-10
Test Mode :	Mode 1		
Test Power :	AC230V/50Hz		

Interruption & Dips	Duration (T)	Perform Criteria	Results	Judgment
Voltage dip 100%	0.5	<b>B</b>	<b>A</b>	<b>PASS</b>
Voltage dip 30%	25	<b>C</b>	<b>A</b>	<b>PASS</b>
Voltage dip 100%	250	<b>C</b>	<b>B</b>	<b>PASS</b>

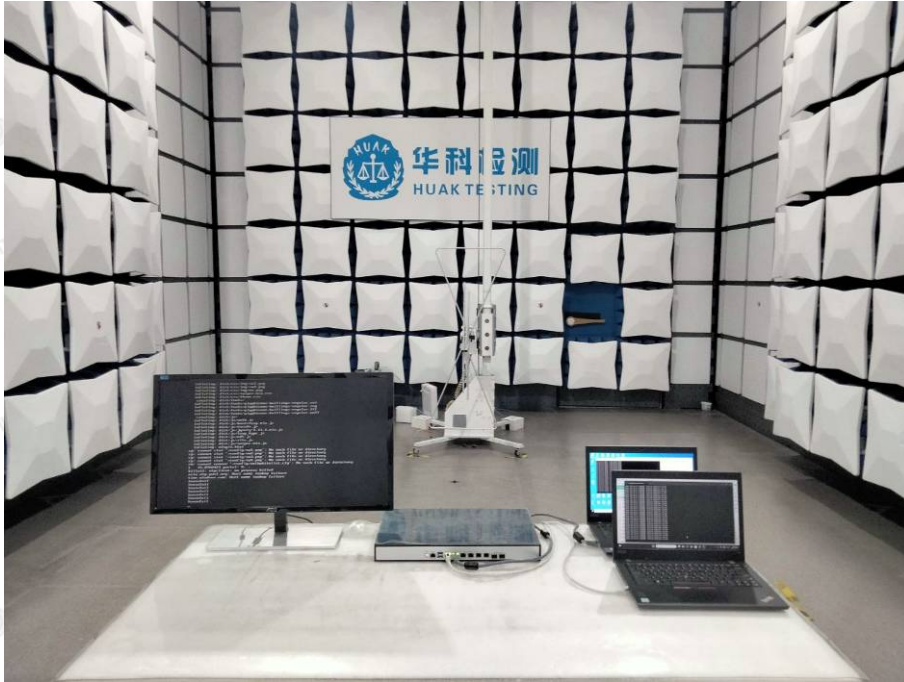
Note:

- 1). N/A - denotes test is not applicable in this test report.
- 2) Criteria A: There was no change operated with initial operating during the test.
- 3) Criteria B: The EUT function loss during the test, but self-recoverable after the test.
- 4) Criteria C: The system shut down during the test.



### 5. EUT TEST PHOTO

#### Conducted Emission (AC port)



#### Conducted Emission (Telecommunication port)



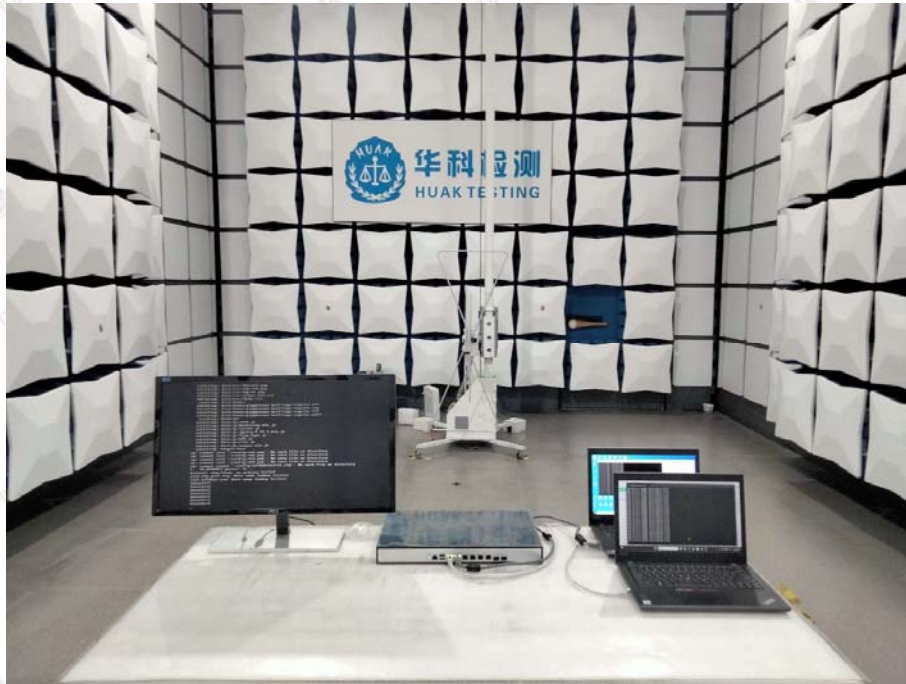
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### Radiated Emission



### Flicker



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### Electrostatic Discharge



### EFT & Surge & Voltage Dips



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ATTACHMENT PHOTOGRAPHS OF EUT

Photo 1



Photo 2

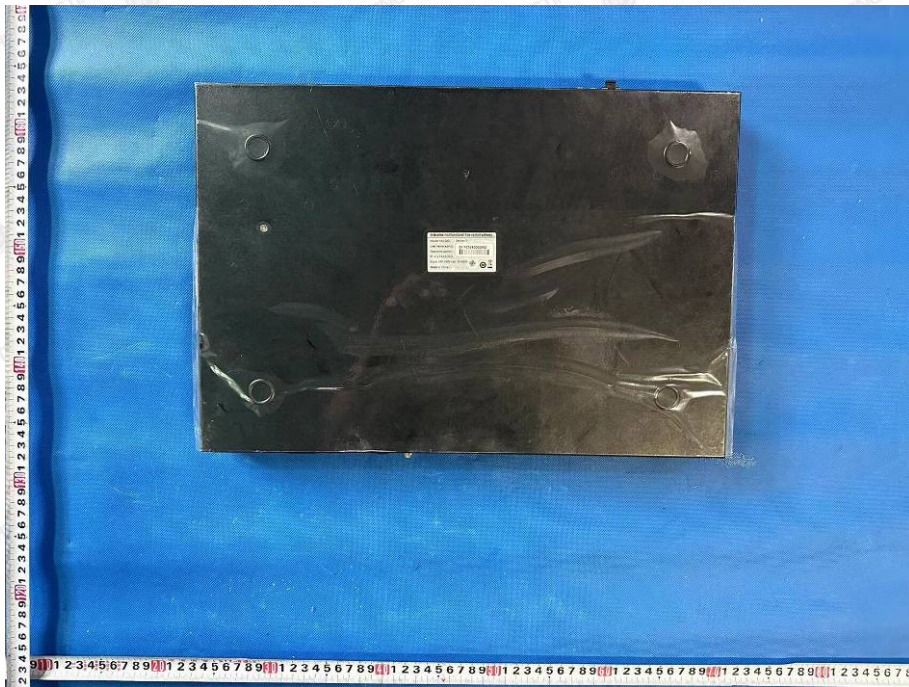




Photo 3

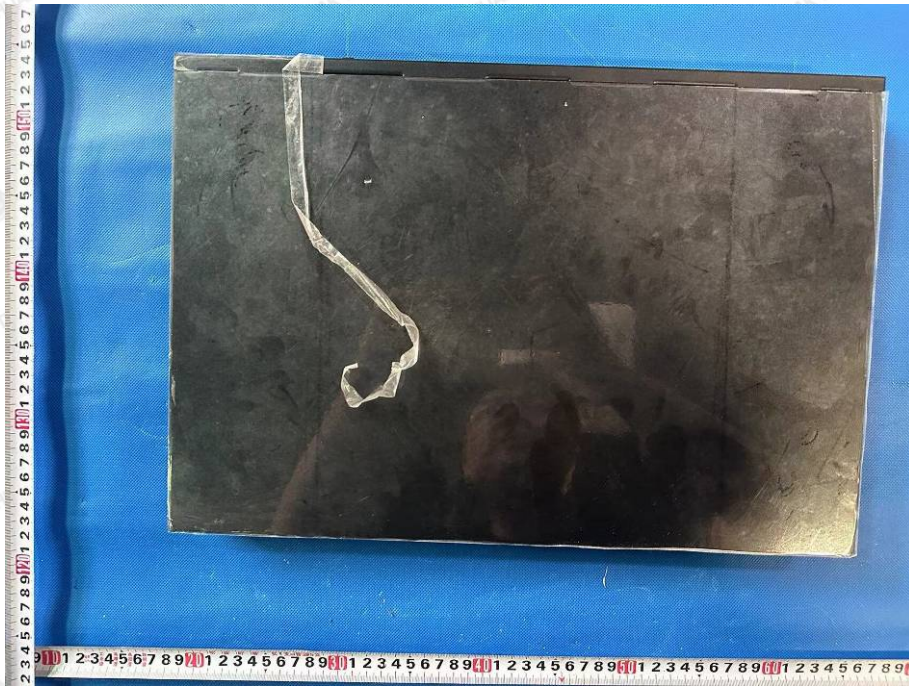


Photo 4







Photo 5



Photo 6

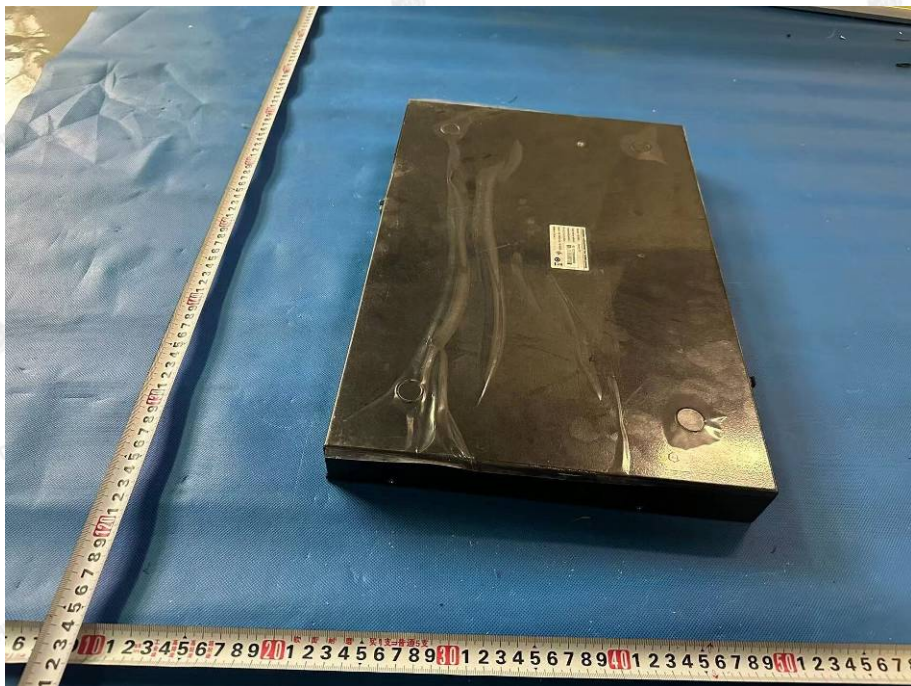




Photo 7



Photo 8

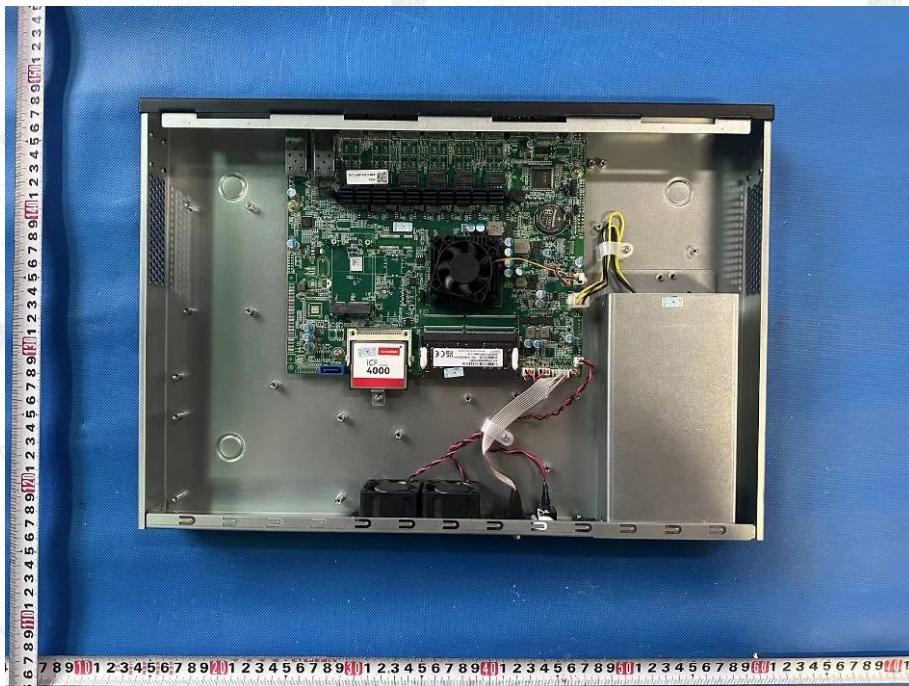




Photo 9

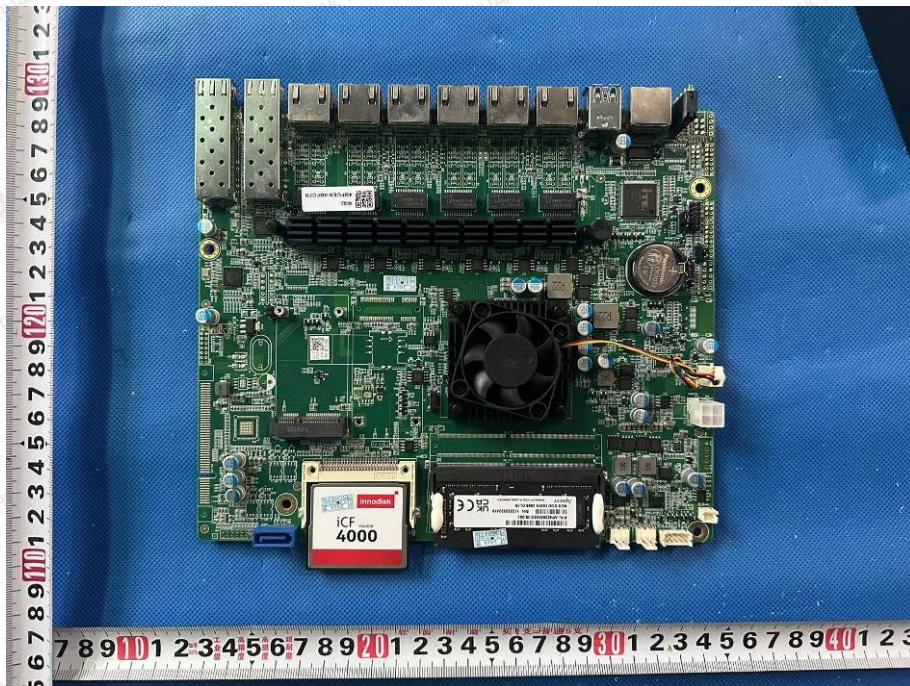
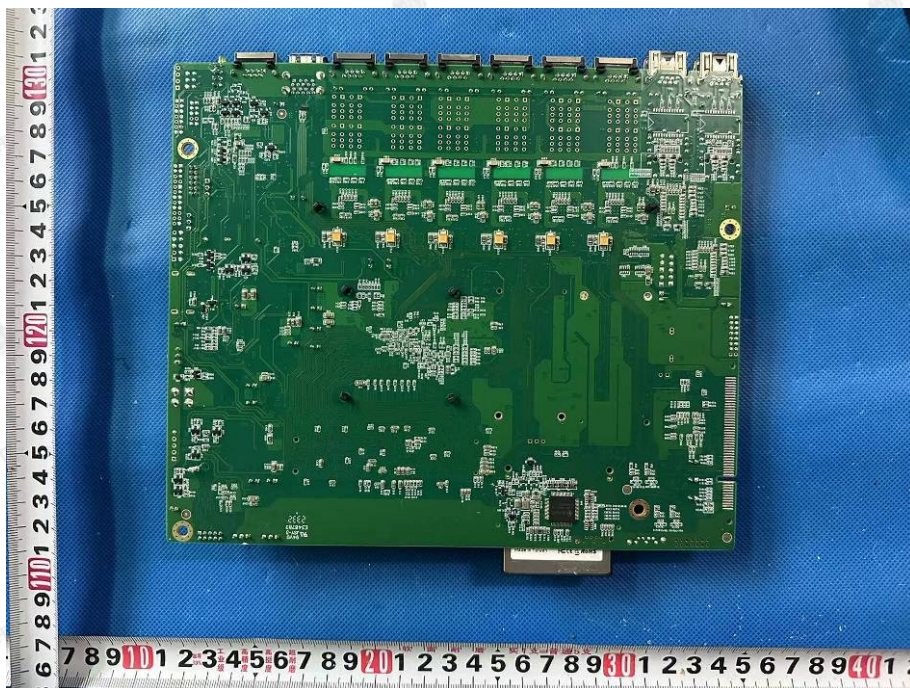


Photo 10



-----End of report-----